

OPERATION CARDS

$+$	$-$	\times	\div
$+$	$-$	\times	\div
$+$	$-$	\times	\div
$+$	$-$	\times	\div

NUMBER CARDS

20	1	2	3
4	5	6	7
8	9	10	11
12	13	14	15
16	17	18	19